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D350-689-041
Job Sheet 198413



Part No: D350-689-041

Job Qty: 1 pcs

Part Name: Dual High Back Seat Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/26/19

Job Tracking No:

Due Date: 8/22/19

Created By: Jennifer Renwick

Type: SOLD

Description: Order 16344

183 YY

Note: DWG REV C SHEET 17 IPP Rev:H Removed Sub-Parts 06-02-09 JLM IPP Rev:I As per NCR 070 06-09-06
JLM IPP Rev:J as per DSI 9498 DD 10.02.12 verified by:JLM IPP REV:K 15.02.12 AS PER IIN REV.C DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
140	Small Fab - 1	1 pcs	8/22/19		0.00	1.11	Small Fab - 1		SmB 19/9/16
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
150	QC 5	1 pcs	8/22/19		0.00	0.00	QC 5 - 10		DAS 61 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
160	Packaging 3-1 - Stock - B4B	1 pcs	8/22/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		

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				Packaging 3 - 5 - B4B	DAS
				Packaging 3 - 6 - B4B	28
				Packaging 3 - 7 - B4B	9-89
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
165 DC - 1 - B4B	1 pcs	8/22/19	0.00 0.00	DC - 1 - B4B	SEP 09 2019 21 28
				DC - 2 - B4B	
170 QC 21 - FG	1 pcs	8/22/19	0.00 0.00	QC 21 - FG - 21	21 28
				QC 21 - FG - 70	
				QC 21 - SA - 53	SEP 09 2019 21 28
Part Op 140 - ASSEMBLE STUD, SPRING AND LOCK AS PER IIN SHEET 17 Descriptions: 150 - (QC5- Inspect part completeness to step on W/O) 160 - (Identify as per dwg & Stock Location: _____), Identify and pack for shipping as per PPP D350-689-041 165 - Photocopy bluefiles and create labels as per PPP D350-689-041 CHG003 170 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D3028-1	Stud	4 pcs (4 ea)	140-Small Fab - 1	S152247	
D3029-1	Spring	2 pcs (2 ea)	140-Small Fab - 1	F151293	
D3030-1	Lock	2 pcs (2 ea)	140-Small Fab - 1	S149113	
D5162-041	Seat Structure Assembly	1 pcs (1 ea)	140-Small Fab - 1	S20844	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
140-Small Fab - 1	D3028-1	4	14	0	
	D3029-1	2	6	0	
	D3030-1	2	8	0	
	D5162-041	1	0	0	

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION			DEPARTMENT/PROCESS						MRB (QS1042)		
Date: _____		Sequence #: _____		QTY Affected: _____		Disposition						Completed By	
Description Work Order Deviation												Lead hand / Supervisor	
												QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY											
		Pressure/Forced Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____			Contamination Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐			Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐				Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐	